



Dart Aerospace Ltd.
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D135-692-041 Job Sheet 193162



Part No: D135-692-041

Job Qty: 2 pcs

Part Name: EC135 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: SIOP

Due Date: 5/5/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG DSI9400 REV A, DSI9750 REV A IPP Rev:A new issue ECN1089 08-02-04 DD verified by:EC IPP
Rev:B ECN 1132 08-02-20 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	5/5/19	5/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Container No: S195091



Part: D135-692-041

Job No: 193162

Serial No/Batch: S195091

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR01042SE 18/10/17 TC LoA 120S-

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	5/5/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	DAS
					QC 4 - 69	75
					QC 4 - 9	9-89
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	2 pcs	5/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	75
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135	DC - 1 - B4B	2 pcs	5/5/19	0.00 0.00	DC - 1 - B4B	21
					DC - 2 - B4B	9-89
140	QC 21 - FG	2 pcs	5/5/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D135-692-041 CHG001 PPP Rev: _____
 135 - (Document Control) Photocopy bluefile and create labels per PPP D135-692-041 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

009838

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5130325x7
AN4-13A	Bolt	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5158578
D2529	Washer	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5148348
D3719-041	Wearplate Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5193378
MS21042L4	Nut	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5158232
NAS1149D0463J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5158598

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-11A	8	72	0
	AN4-13A	16	1,506	0
	D2529	16	753	0
	D3719-041	4	8	0
	MS21042L4	24	4,172	0
	NAS1149D0463J	16	5,203	0

Part Specifications

Specifications could not be found.

Plex 4/9/19 10:48 AM Dart.Macdonald.Dara